

REPLACEMENT SHEET

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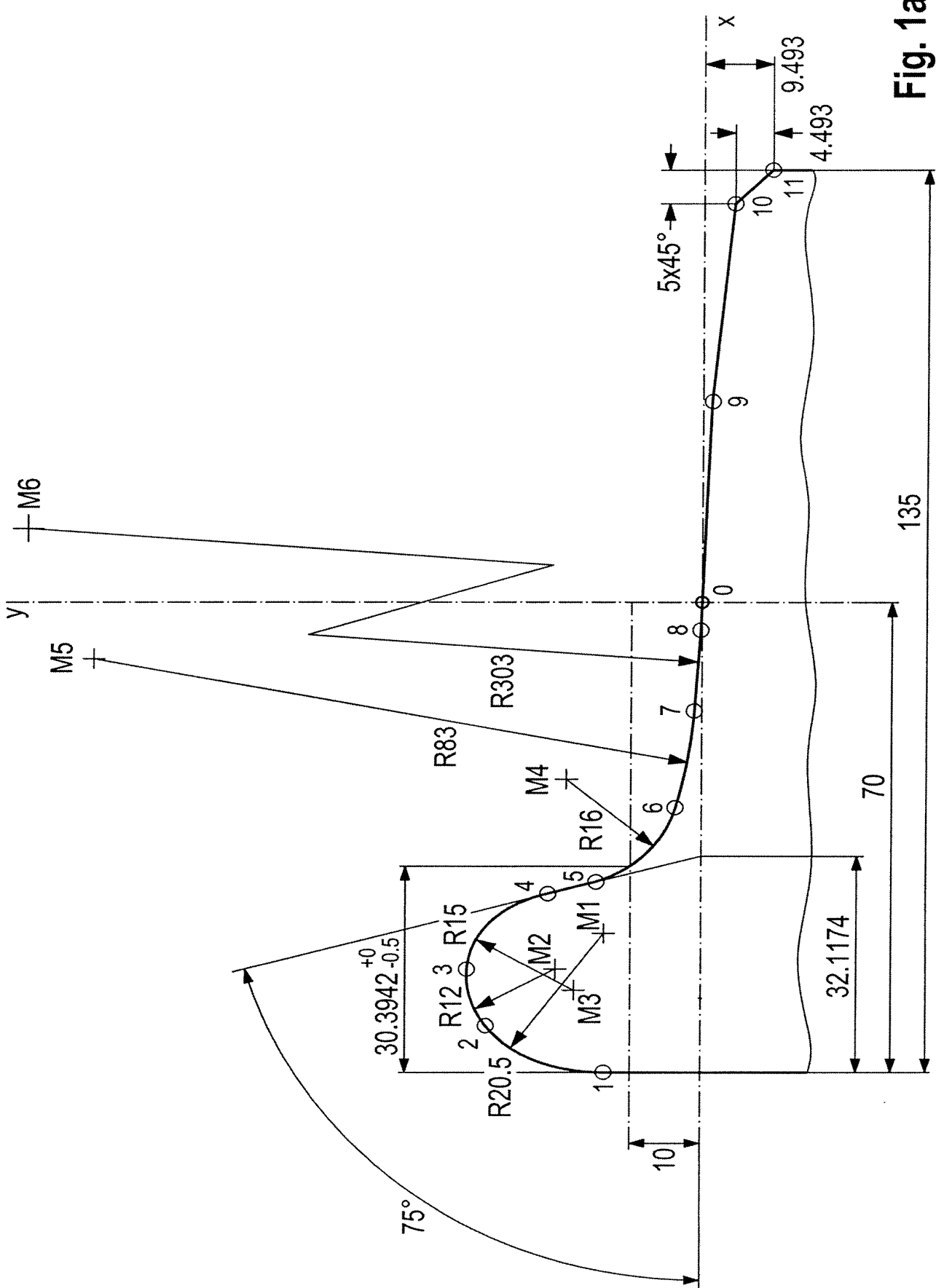


Fig. 1a

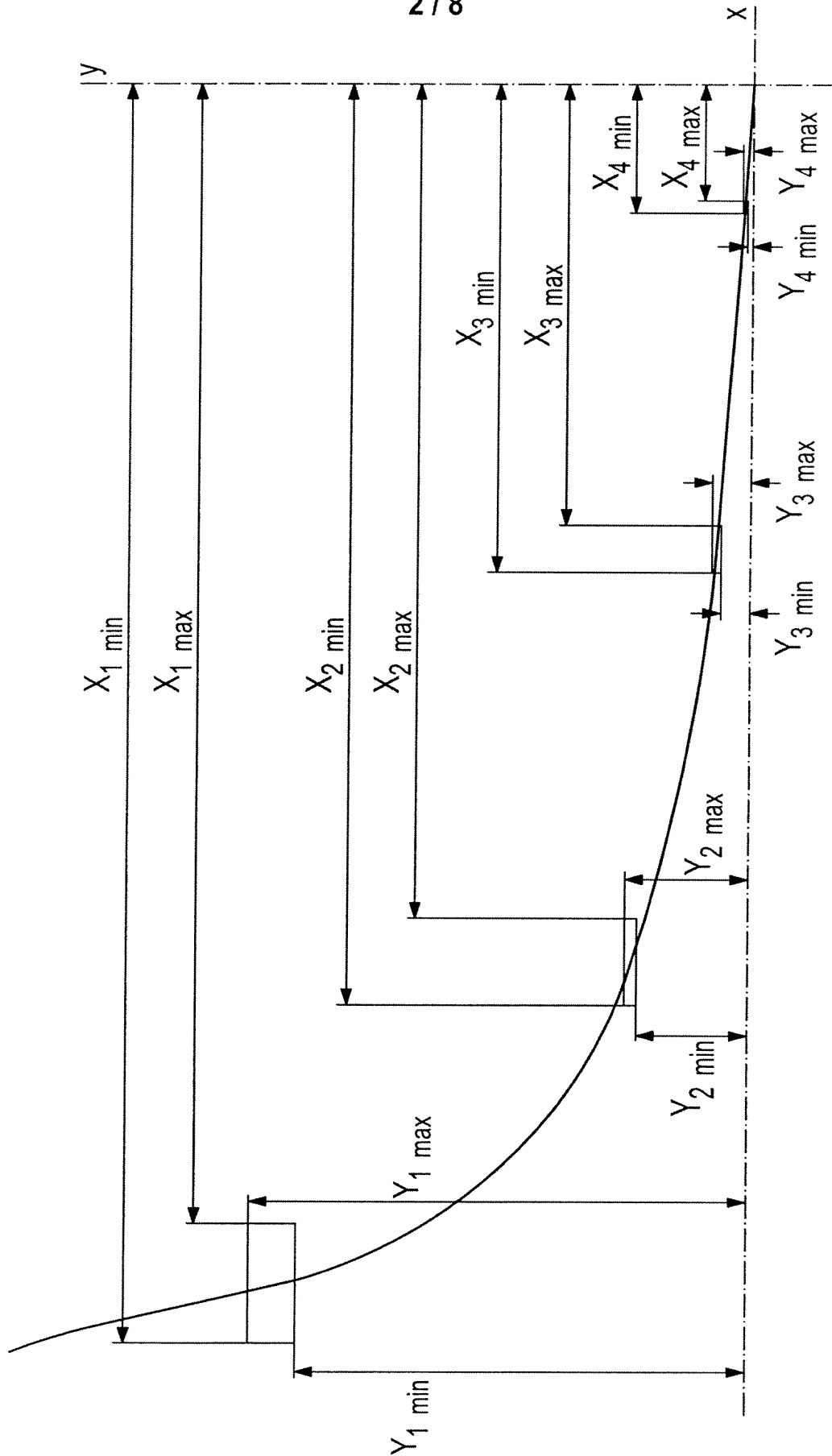


Fig. 1b

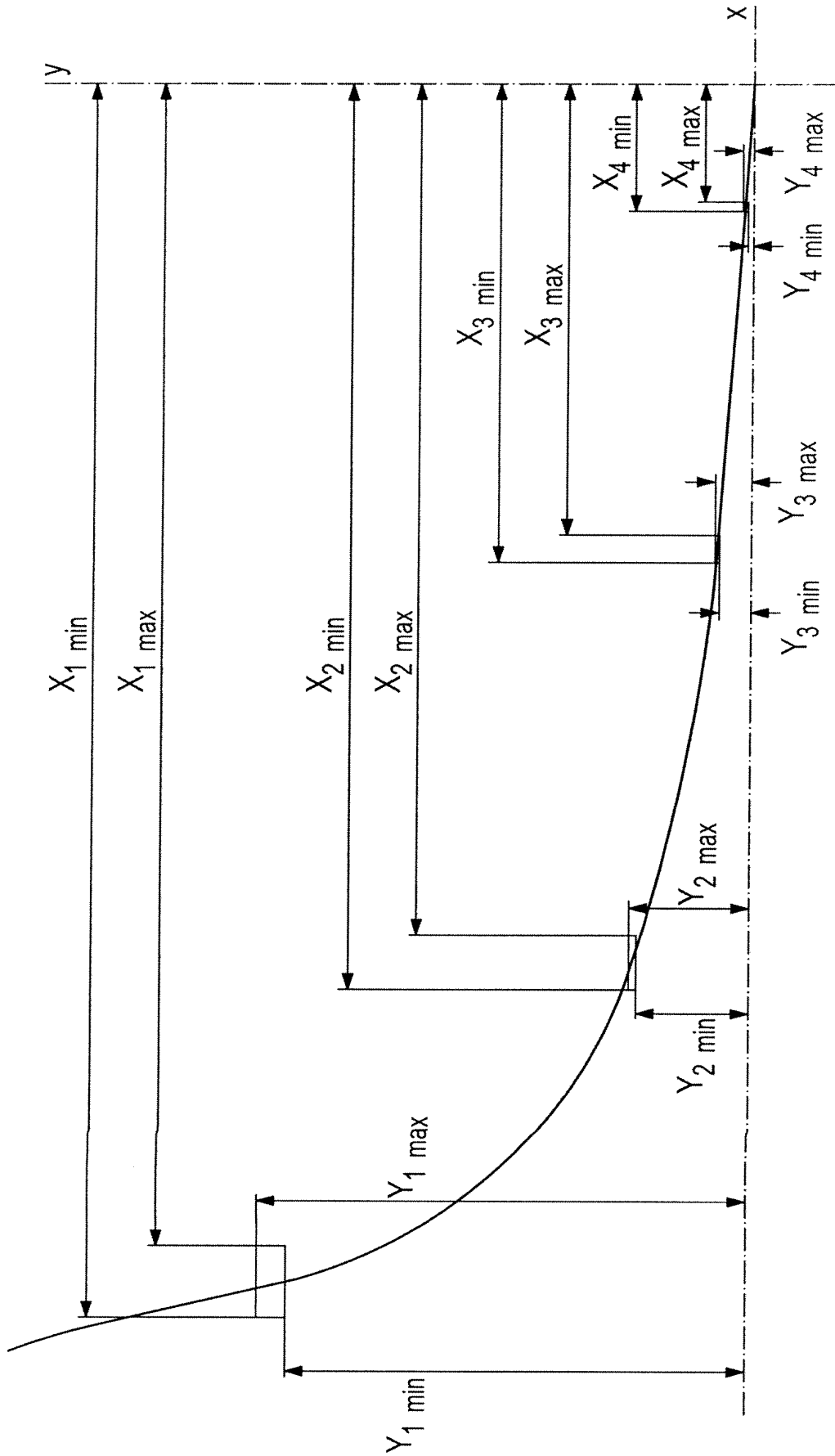


Fig. 1c

REPLACEMENT SHEET

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| Pt. | X | Y | Pt. | X | Y | Pt. | X | Y |
|-----|---------|--------|-----|---------|--------|-----|----------|----------|
| 0 | 0.000 | 0.000 | 7 | -16.208 | 1.046 | M1 | -49.5000 | 13.5910 |
| 1 | -70.000 | 13.591 | 8 | -4.255 | 0.212 | M2 | -55.0834 | 20.0000 |
| 2 | -62.966 | 29.048 | 9 | 30.000 | -1.499 | M3 | -58.0510 | 17.3140 |
| 3 | -55.000 | 32.000 | 10 | 60.000 | -4.493 | M4 | -26.4299 | 19.0772 |
| 4 | -43.562 | 21.196 | 11 | 65.000 | -9.493 | M5 | -8.7942 | 83.1745 |
| 5 | -41.885 | 14.936 | | | | M6 | 10.8580 | 302.8350 |
| 6 | -30.641 | 3.641 | | | | | | |

Fig. 2a

3% Deviation

| Pt. | X | Y | X_{max} | X_{min} | Delta X | Y_{max} | Y_{min} | Delta Y |
|-----|---------|--------|-----------|-----------|---------|-----------|-----------|---------|
| 1 | -70.000 | 13.591 | -67.900 | -72.100 | 4.200 | 13.999 | 13.183 | 0.815 |
| 2 | -62.966 | 29.048 | -61.077 | -64.855 | 3.778 | 29.919 | 28.177 | 1.743 |
| 3 | -55.000 | 32.000 | -53.350 | -56.650 | 3.300 | 32.960 | 31.040 | 1.920 |
| 4 | -43.562 | 21.196 | -42.255 | -44.869 | 2.614 | 21.832 | 20.560 | 1.272 |
| 5 | -41.885 | 14.936 | -40.628 | -43.142 | 2.513 | 15.384 | 14.488 | 0.896 |
| 6 | -30.641 | 3.641 | -29.722 | -31.560 | 1.838 | 3.750 | 3.532 | 0.218 |
| 7 | -16.208 | 1.046 | -15.722 | -16.694 | 0.972 | 1.077 | 1.015 | 0.063 |
| 8 | -4.255 | 0.212 | -4.127 | -4.383 | 0.255 | 0.218 | 0.206 | 0.013 |
| 9 | 30.000 | -1.499 | 30.900 | 29.100 | 1.800 | -1.454 | -1.544 | 0.090 |
| 10 | 60.000 | -4.493 | 61.800 | 58.200 | 3.600 | -4.358 | -4.628 | 0.270 |
| 11 | 65.000 | -9.493 | 66.950 | 63.050 | 3.900 | -9.208 | -9.778 | 0.570 |

Fig. 2b

5% Deviation

| Pt. | X | Y | X_{max} | X_{min} | Delta X | Y_{max} | Y_{min} | Delta Y |
|-----|---------|--------|-----------|-----------|---------|-----------|-----------|---------|
| 1 | -70.000 | 13.591 | -66.500 | -73.500 | 7.000 | 14.271 | 12.911 | 1.359 |
| 2 | -62.966 | 29.048 | -59.818 | -66.114 | 6.297 | 30.500 | 27.596 | 2.905 |
| 3 | -55.000 | 32.000 | -52.250 | -57.750 | 5.500 | 33.600 | 30.400 | 3.200 |
| 4 | -43.562 | 21.196 | -41.384 | -45.740 | 4.356 | 22.256 | 20.136 | 2.120 |
| 5 | -41.885 | 14.936 | -39.791 | -43.979 | 4.189 | 15.683 | 14.189 | 1.494 |
| 6 | -30.641 | 3.641 | -29.109 | -32.173 | 3.064 | 3.823 | 3.459 | 0.364 |
| 7 | -16.208 | 1.046 | -15.398 | -17.018 | 1.621 | 1.098 | 0.994 | 0.105 |
| 8 | -4.255 | 0.212 | -4.042 | -4.468 | 0.426 | 0.223 | 0.201 | 0.021 |
| 9 | 30.000 | -1.499 | 31.500 | 28.500 | 3.000 | -1.424 | -1.574 | 0.150 |
| 10 | 60.000 | -4.493 | 63.000 | 57.000 | 6.000 | -4.268 | -4.718 | 0.449 |
| 11 | 65.000 | -9.493 | 68.250 | 61.750 | 6.500 | -9.018 | -9.968 | 0.949 |

Fig. 2c

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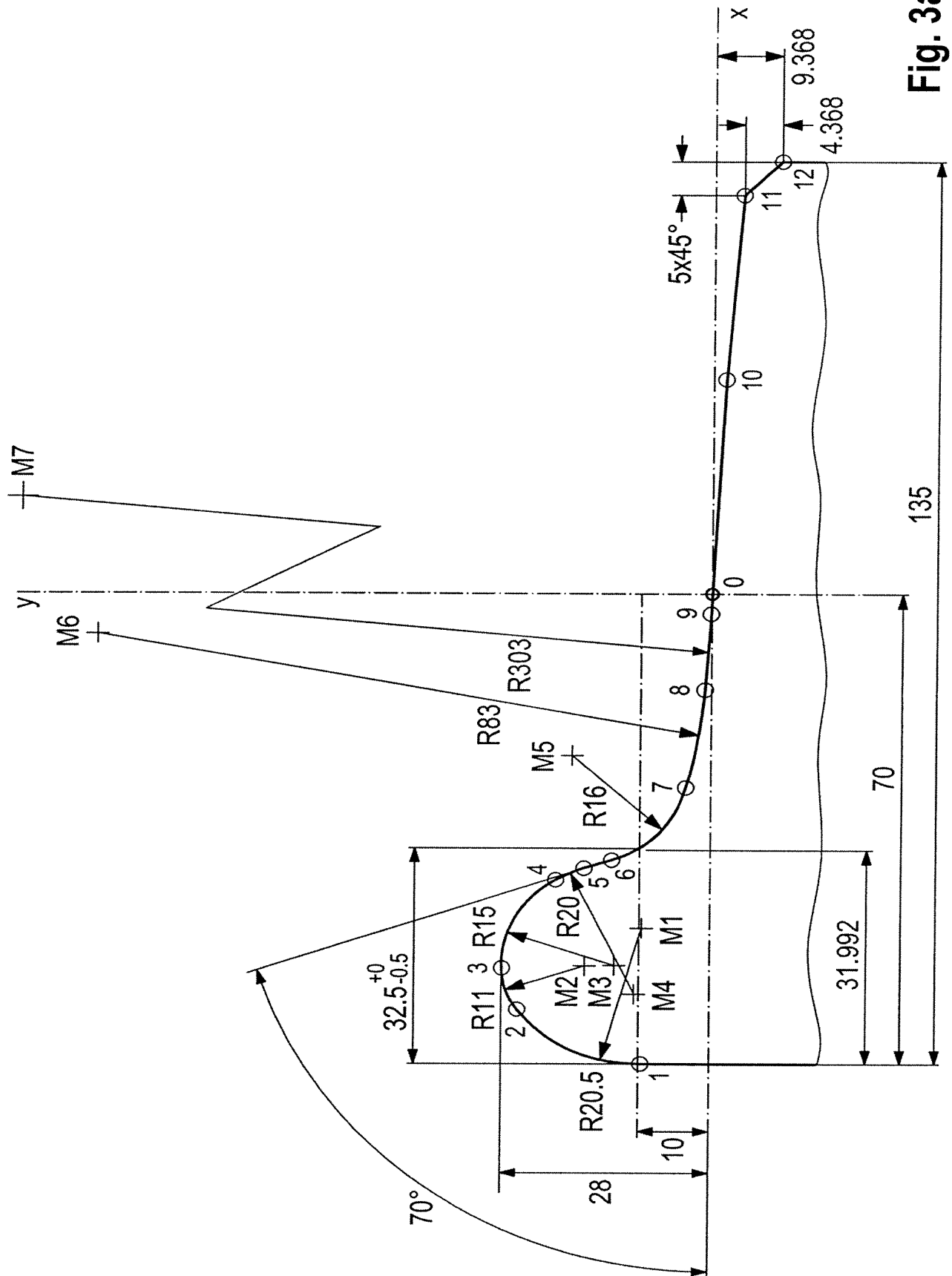


Fig. 3a

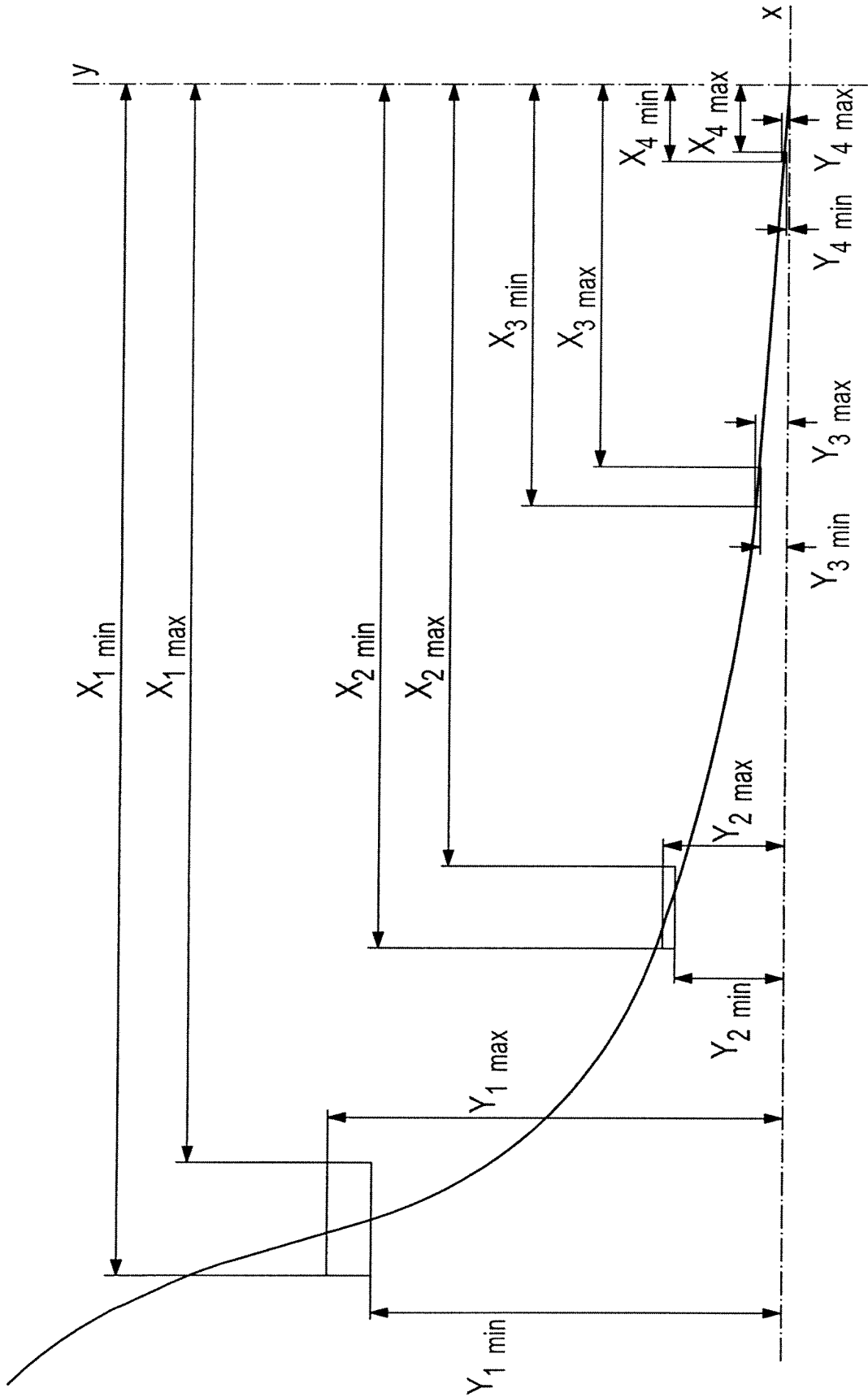


Fig. 3b

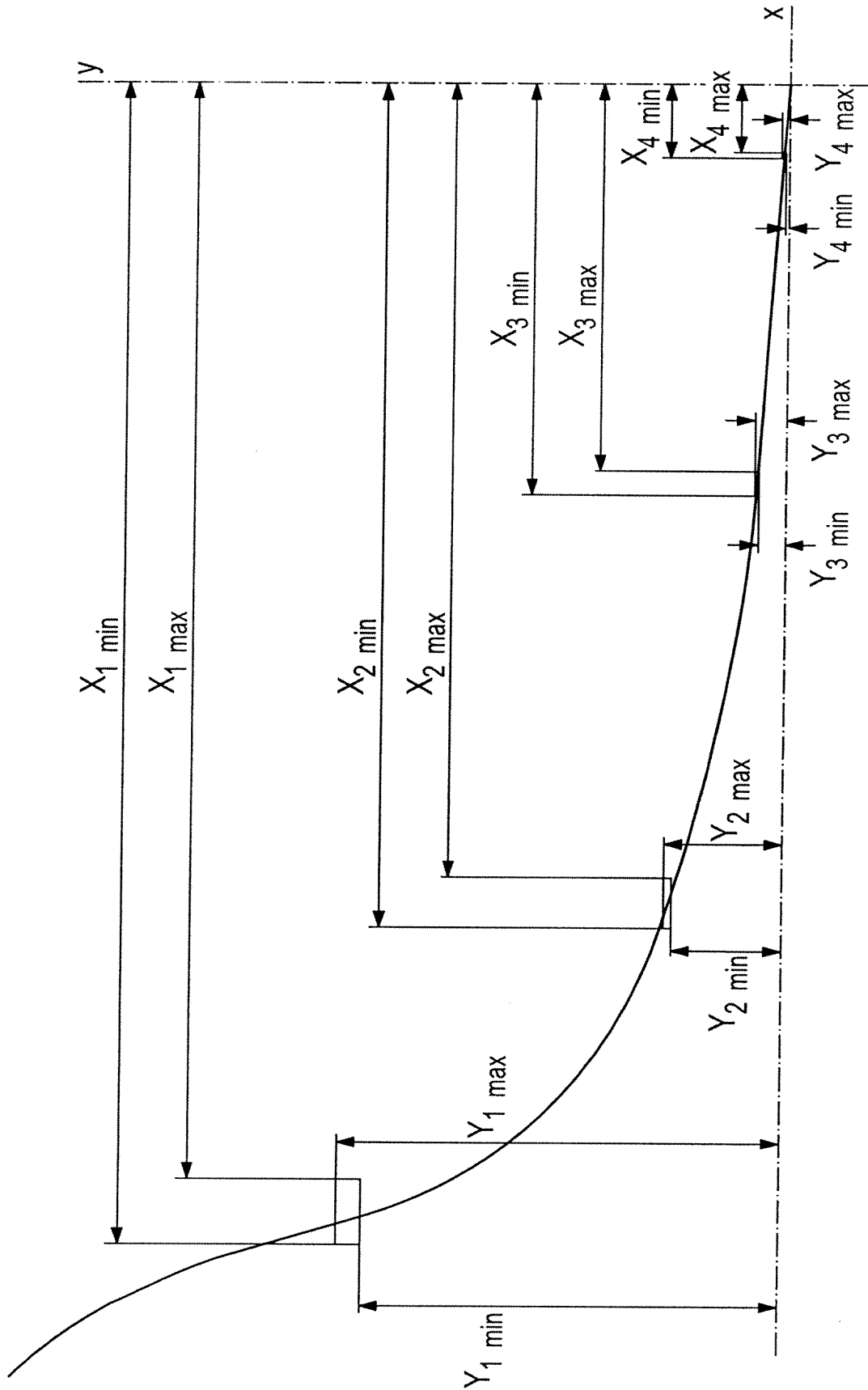


Fig. 3c

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| Pt. | X | Y | Pt. | X | Y | Pt. | X | Y |
|-----|----------|---------|-----|----------|---------|-----|----------|----------|
| 0 | 0.0000 | 0.0000 | 7 | -28.4507 | 3.5170 | M1 | -49.5000 | 9.5190 |
| 1 | -70.0000 | 9.5190 | 8 | -13.8679 | 0.9086 | M2 | -55.3618 | 16.9949 |
| 2 | -62.1491 | 25.6512 | 9 | -2.4655 | 0.1232 | M3 | -55.1642 | 12.9998 |
| 3 | -55.9052 | 27.9815 | 10 | 32.4994 | -1.6234 | M4 | -59.4374 | 10.4038 |
| 4 | -42.3444 | 20.7879 | 11 | 60.000 | -4.3680 | M5 | -23.9305 | 18.9527 |
| 5 | -40.6426 | 17.2415 | 12 | 65.000 | -9.3680 | M6 | -6.6036 | 83.5901 |
| 6 | -39.2751 | 13.4826 | | | | M7 | 12.6514 | 302.7580 |

Fig. 4a

3% Deviation

| Pt. | X | Y | X _{max} | X _{min} | Delta X | Y _{max} | Y _{min} | Delta Y |
|-----|----------|---------|------------------|------------------|---------|------------------|------------------|---------|
| 1 | -70.0000 | 9.5190 | -67.900 | -72.100 | 4.200 | 9.805 | 9.233 | 0.571 |
| 2 | -62.1491 | 25.6512 | -60.285 | -64.014 | 3.729 | 26.421 | 24.882 | 1.539 |
| 3 | -55.9052 | 27.9815 | -54.228 | -57.582 | 3.354 | 28.821 | 27.142 | 1.679 |
| 4 | -42.3444 | 20.7879 | -41.074 | -43.615 | 2.541 | 21.412 | 20.164 | 1.247 |
| 5 | -40.6426 | 17.2415 | -39.423 | -41.862 | 2.439 | 17.759 | 16.724 | 1.034 |
| 6 | -39.2751 | 13.4826 | -38.097 | -40.453 | 2.357 | 13.887 | 13.078 | 0.809 |
| 7 | -28.4507 | 3.5170 | -27.597 | -29.304 | 1.707 | 3.623 | 3.411 | 0.211 |
| 8 | -13.8679 | 0.9086 | -13.452 | -14.284 | 0.832 | 0.936 | 0.881 | 0.055 |
| 9 | -2.4655 | 0.1232 | -2.392 | -2.539 | 0.148 | 0.127 | 0.120 | 0.007 |
| 10 | 32.4994 | -1.6234 | 33.474 | 31.524 | 1.950 | -1.575 | -1.672 | 0.097 |
| 11 | 60.000 | -4.3680 | 61.800 | 58.200 | 3.600 | -4.237 | -4.499 | 0.262 |
| 12 | 65.000 | -9.3680 | 66.950 | 63.050 | 3.900 | -9.087 | -9.649 | 0.562 |

Fig. 4b

5% Deviation

| Pt. | X | Y | X _{max} | X _{min} | Delta X | Y _{max} | Y _{min} | Delta Y |
|-----|----------|---------|------------------|------------------|---------|------------------|------------------|---------|
| 1 | -70.0000 | 9.5190 | -66.500 | -73.500 | 7.000 | 9.995 | 9.043 | 0.952 |
| 2 | -62.1491 | 25.6512 | -59.042 | -65.257 | 6.215 | 26.934 | 24.369 | 2.565 |
| 3 | -55.9052 | 27.9815 | -53.110 | -58.700 | 5.591 | 29.381 | 26.582 | 2.798 |
| 4 | -42.3444 | 20.7879 | -40.227 | -44.462 | 4.234 | 21.827 | 19.749 | 2.079 |
| 5 | -40.6426 | 17.2415 | -38.610 | -42.675 | 4.064 | 18.104 | 16.379 | 1.724 |
| 6 | -39.2751 | 13.4826 | -37.311 | -41.239 | 3.928 | 14.157 | 12.808 | 1.348 |
| 7 | -28.4507 | 3.5170 | -27.028 | -29.873 | 2.845 | 3.693 | 3.341 | 0.352 |
| 8 | -13.8679 | 0.9086 | -13.175 | -14.561 | 1.387 | 0.954 | 0.863 | 0.091 |
| 9 | -2.4655 | 0.1232 | -2.342 | -2.589 | 0.247 | 0.129 | 0.117 | 0.012 |
| 10 | 32.4994 | -1.6234 | 34.124 | 30.874 | 3.250 | -1.542 | -1.705 | 0.162 |
| 11 | 60.000 | -4.3680 | 63.000 | 57.000 | 6.000 | -4.150 | -4.586 | 0.437 |
| 12 | 65.000 | -9.3680 | 68.250 | 61.750 | 6.500 | -8.900 | -9.836 | 0.937 |

Fig. 4c